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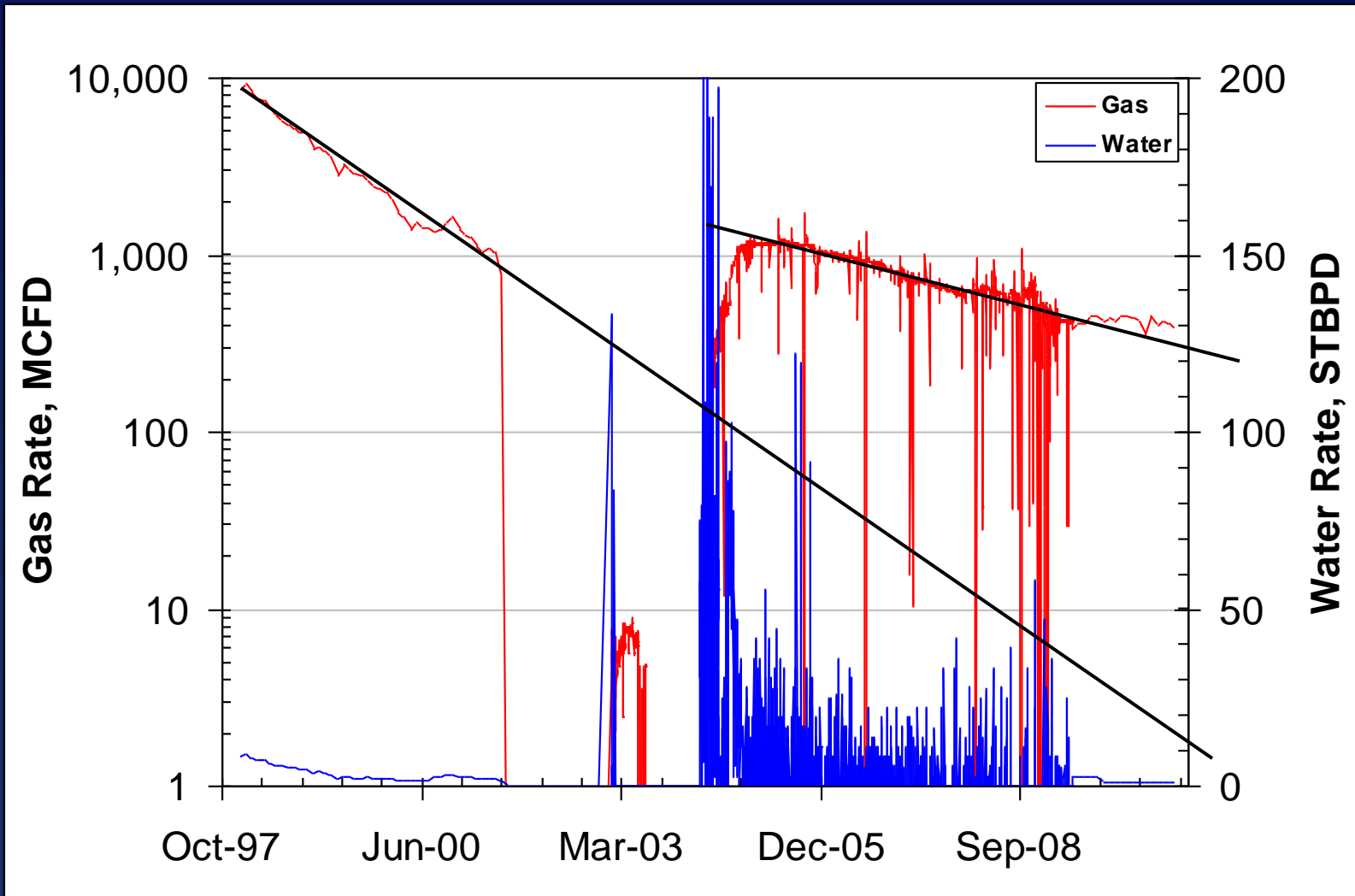
Understanding Liquid Loading Will Improve Well Performance

Rob Sutton



Society of Petroleum Engineers
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Example of Successful Deliquification Program

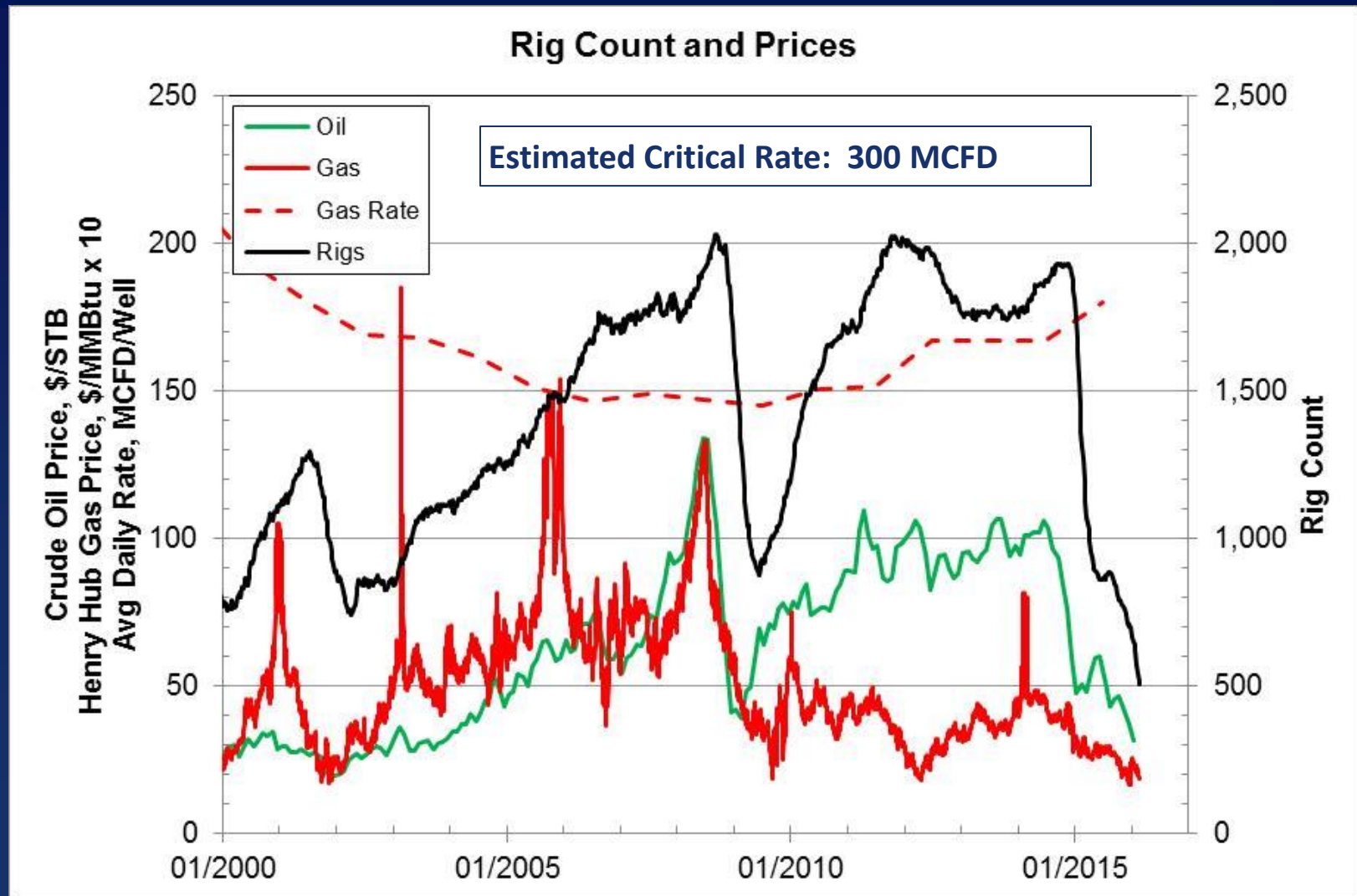


Purpose

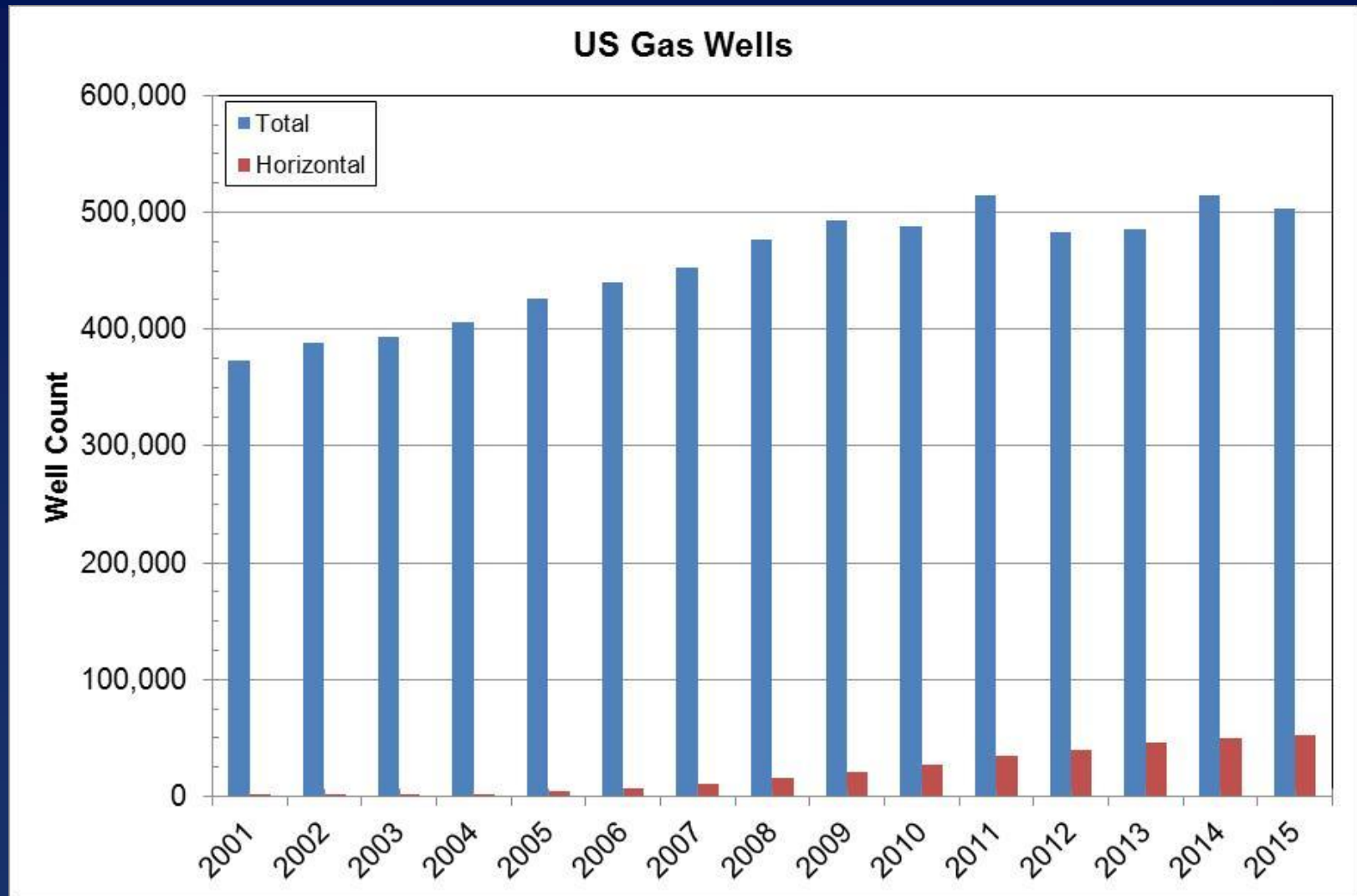
Address the following question:

Can complex well geometries affect liquid loading characteristics and well performance?

State of the Industry - USA

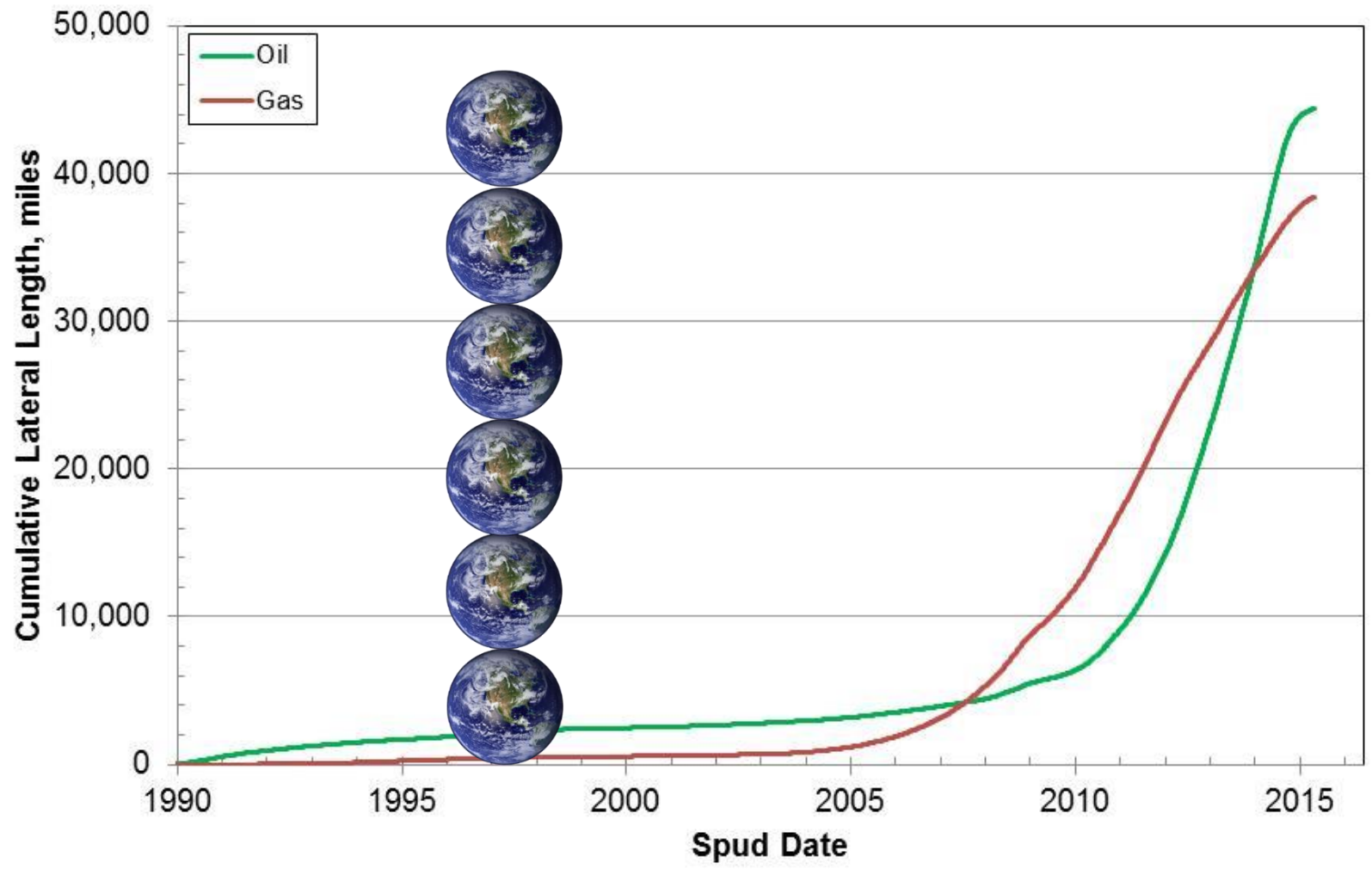


Well Inventory - USA



Lateral Length

Cumulative Horizontal Well Lateral Length



Terminology

- Critical velocity
- Critical rate
- Static liquid column
- Terrain slugging
- Severe slugging
- Vertical Flow Performance
 - VFP Curves
 - Nodal Analysis

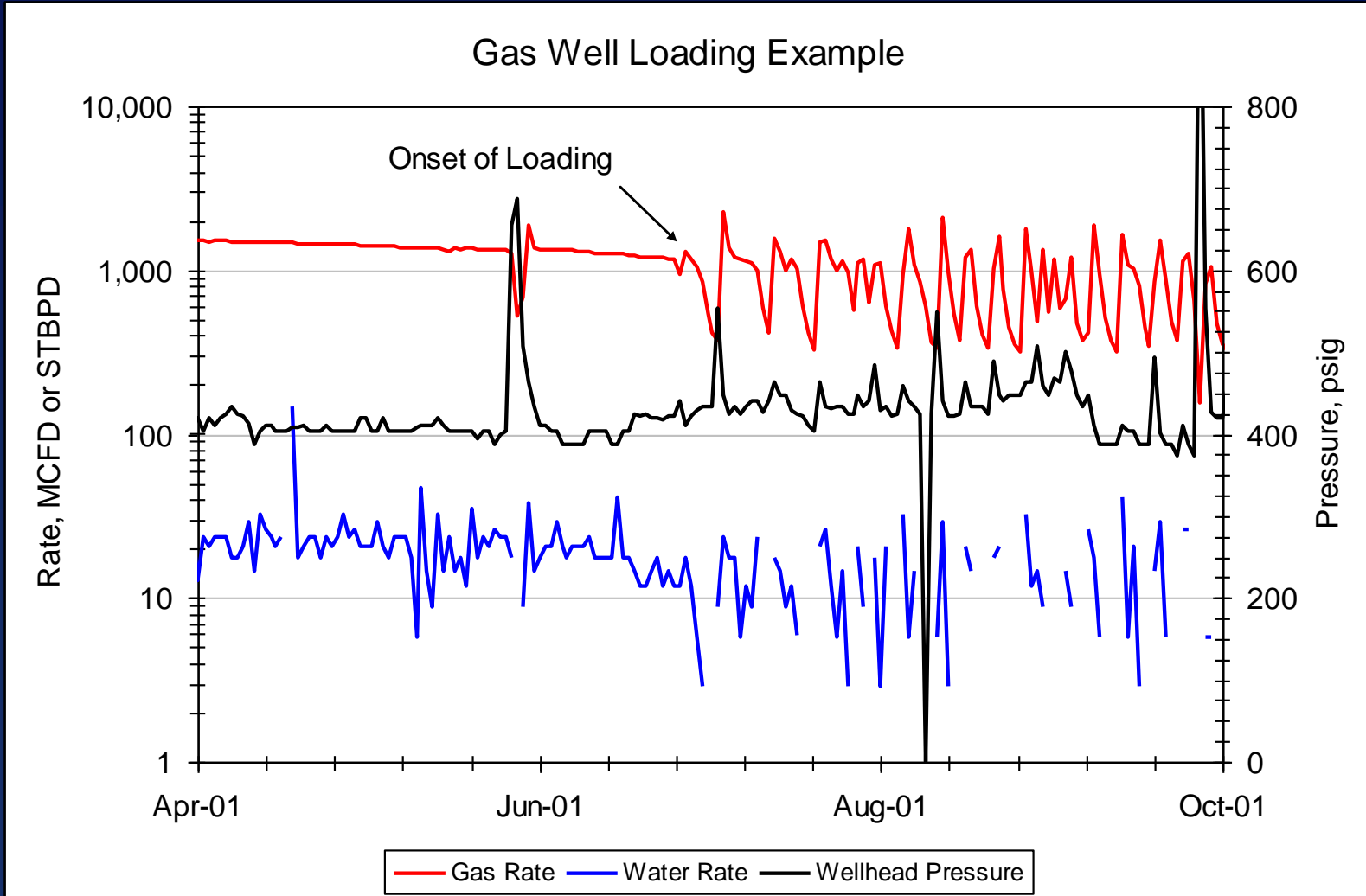
Analysis Techniques

- Vertical flow performance curves
- Critical velocity
- Production graphs
 - Rate vs Time
 - Pressure vs Time
- Flowing pressure surveys
- Acoustic survey

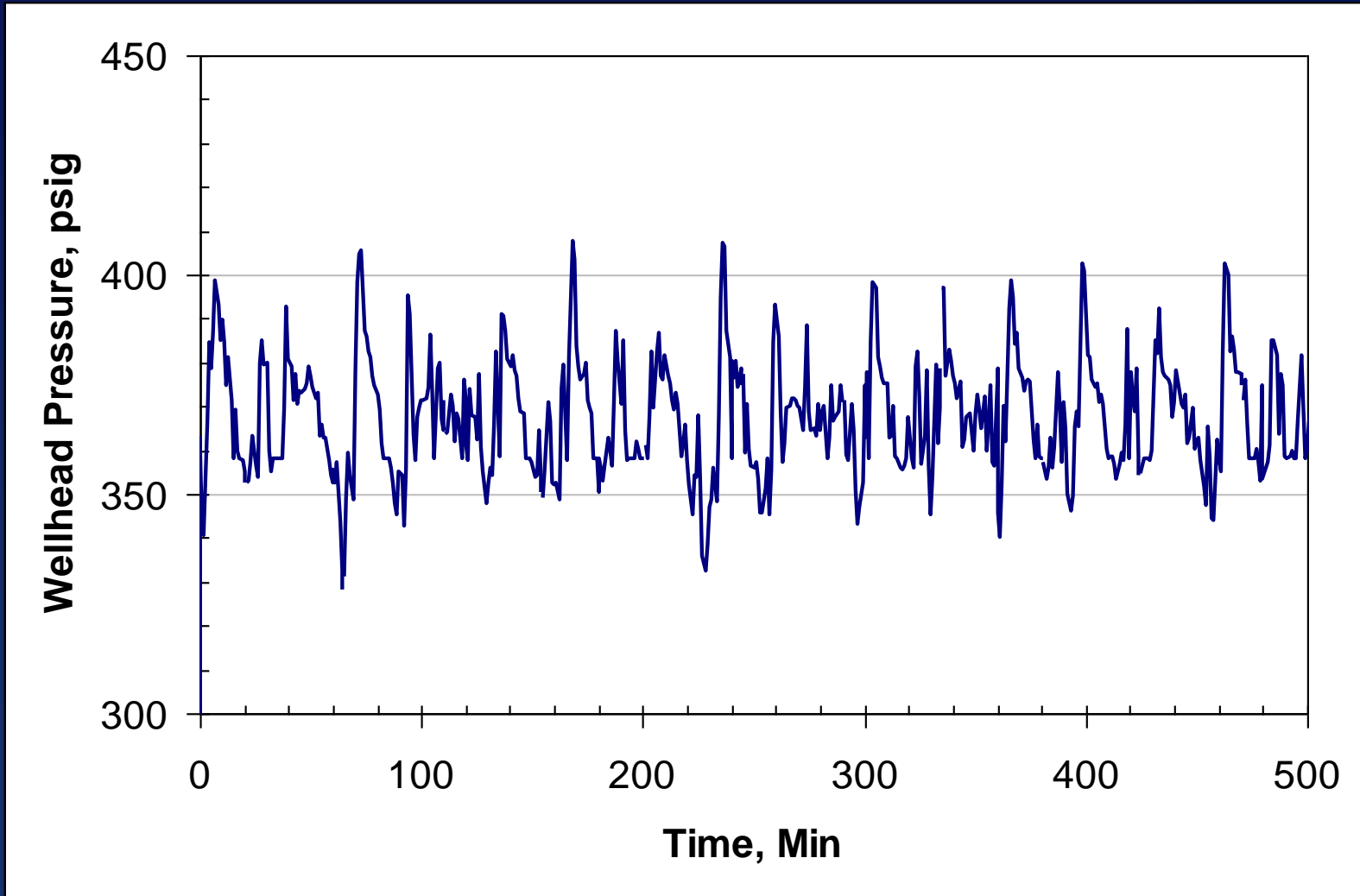
Complications

- Tubing set high above perforations
- Long completion intervals
- Complex well geometries
- Problem recognition

Production Data

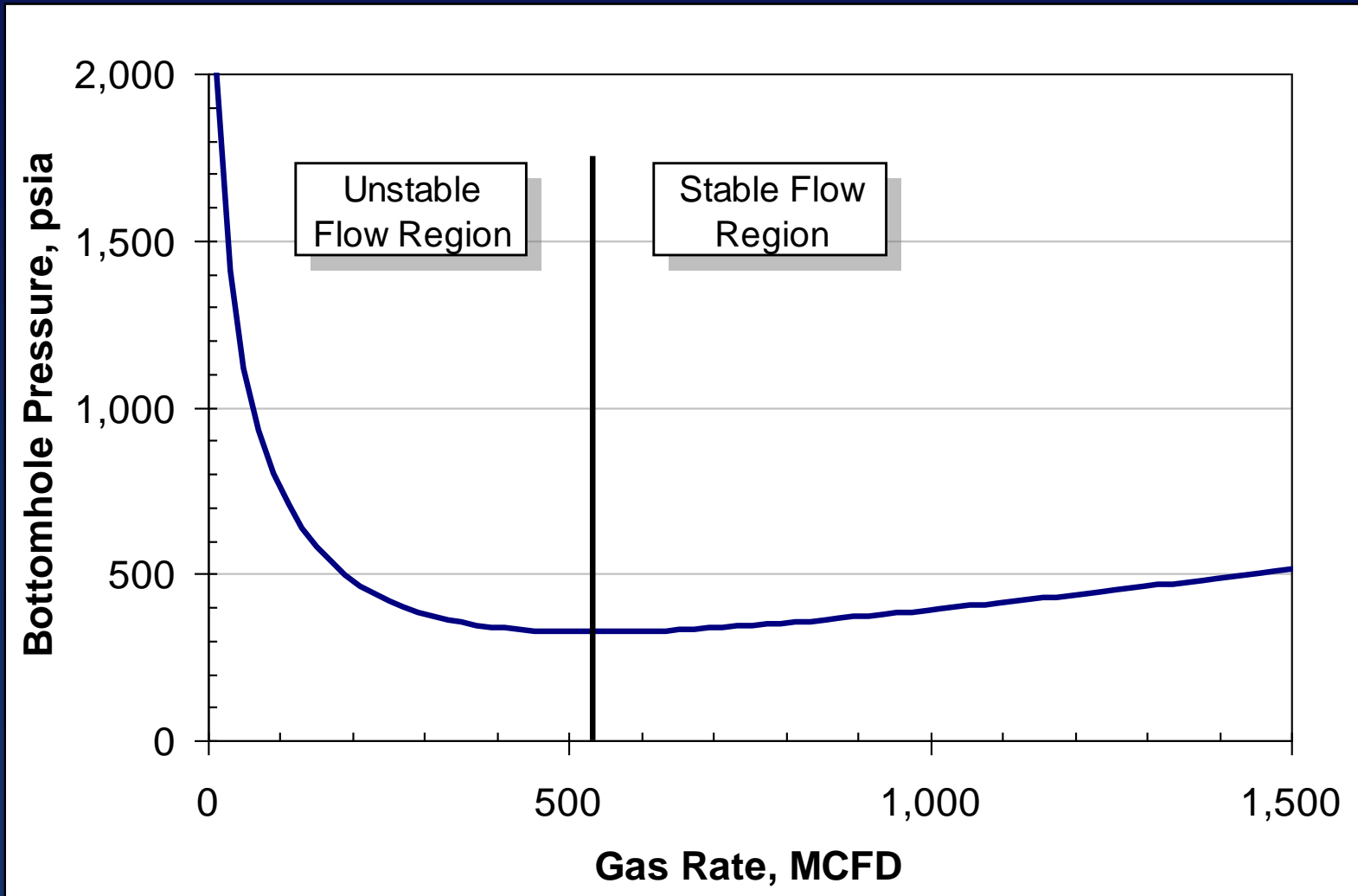


Pressure Data

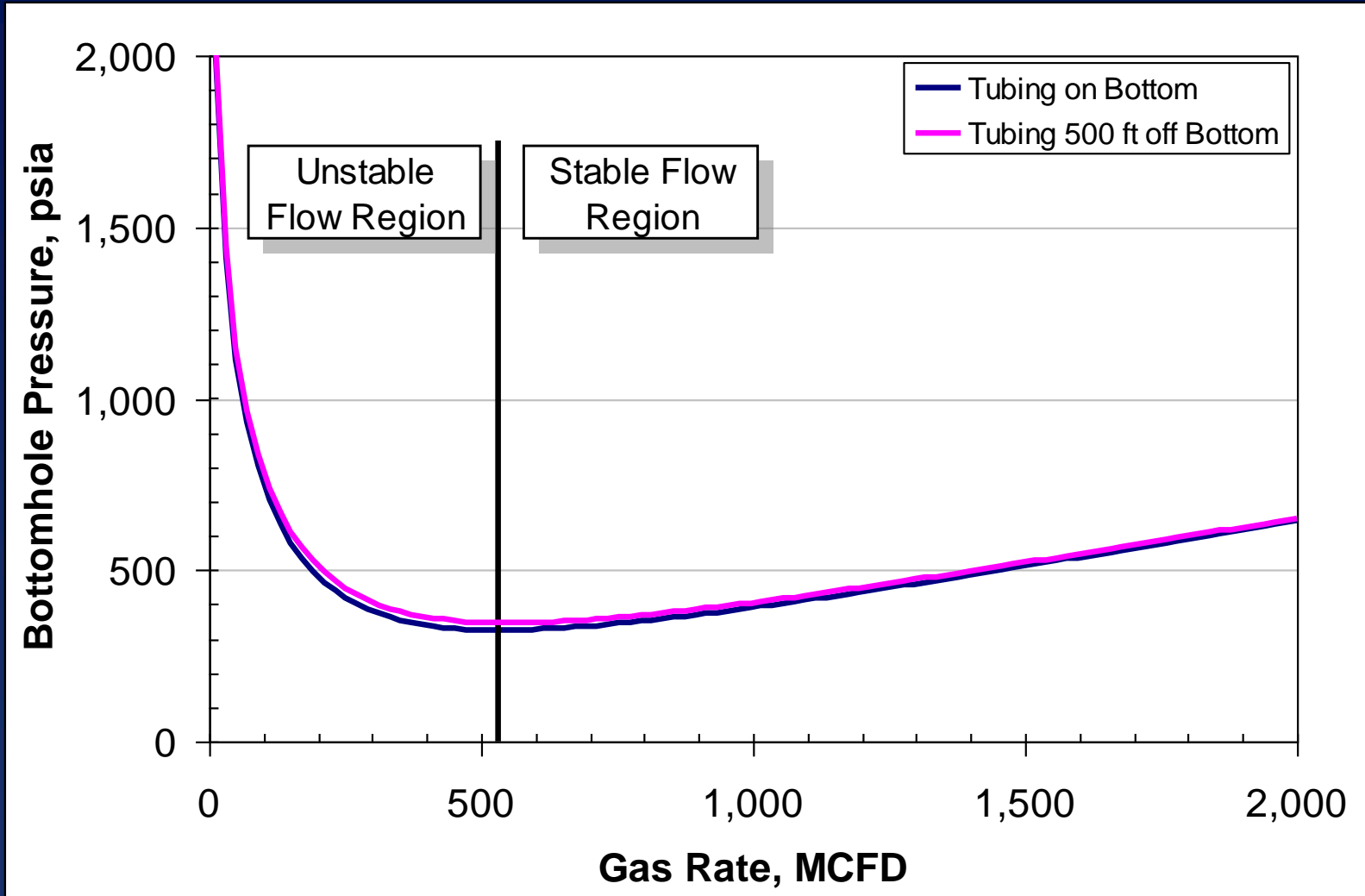


Critical Rate

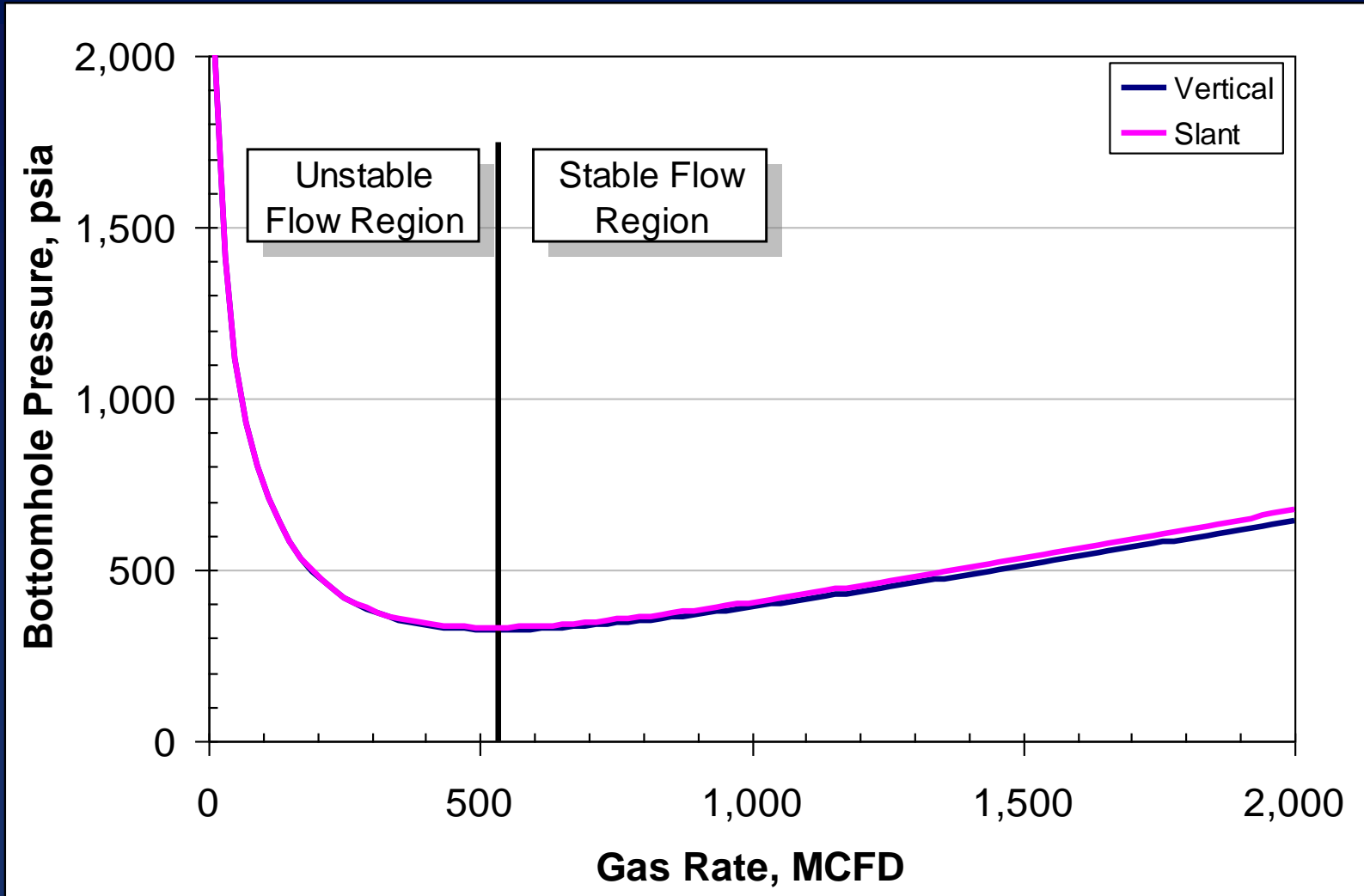
Vertical Flow Performance



Tubing on Bottom vs Tubing Set High



Vertical vs Slant Well Geometry



Unloading Velocity

- Equation derived for vertical well
- Developed from terminal fall velocity
 - Liquid density
 - Gas density
 - Largest liquid droplet
- Frequently termed “critical velocity”

Turner Unloading Velocity

$$v_c = 1.5934 \left[\frac{\sigma (\rho_l - \rho_g)}{\rho_g^2} \right]^{0.25}$$

Without $\pm 20\%$ adjustment
Coleman Equation

where

ρ_g = gas phase density, lbm/ft³

ρ_L = liquid phase density, lbm/ft³

σ = surface tension, dynes/cm

v_c = critical velocity of liquid droplet, ft/sec

Turner Unloading Velocity

$$v_c = 1.5934 \underbrace{\left[\frac{N_{we}}{30} \right]^{0.25} \left[\frac{\sigma(\rho_l - \rho_g)}{\rho_g^2} \right]^{0.25}}_{\text{Turner Adjustment}} \underbrace{\frac{[\sin(1.7(90 - \theta))]^{0.38}}{0.740767}}_{\text{Belfroid et al SPE 115567 Angle Correction}}$$

where

ρ_g = gas phase density, lbm/ft³

ρ_L = liquid phase density, lbm/ft³

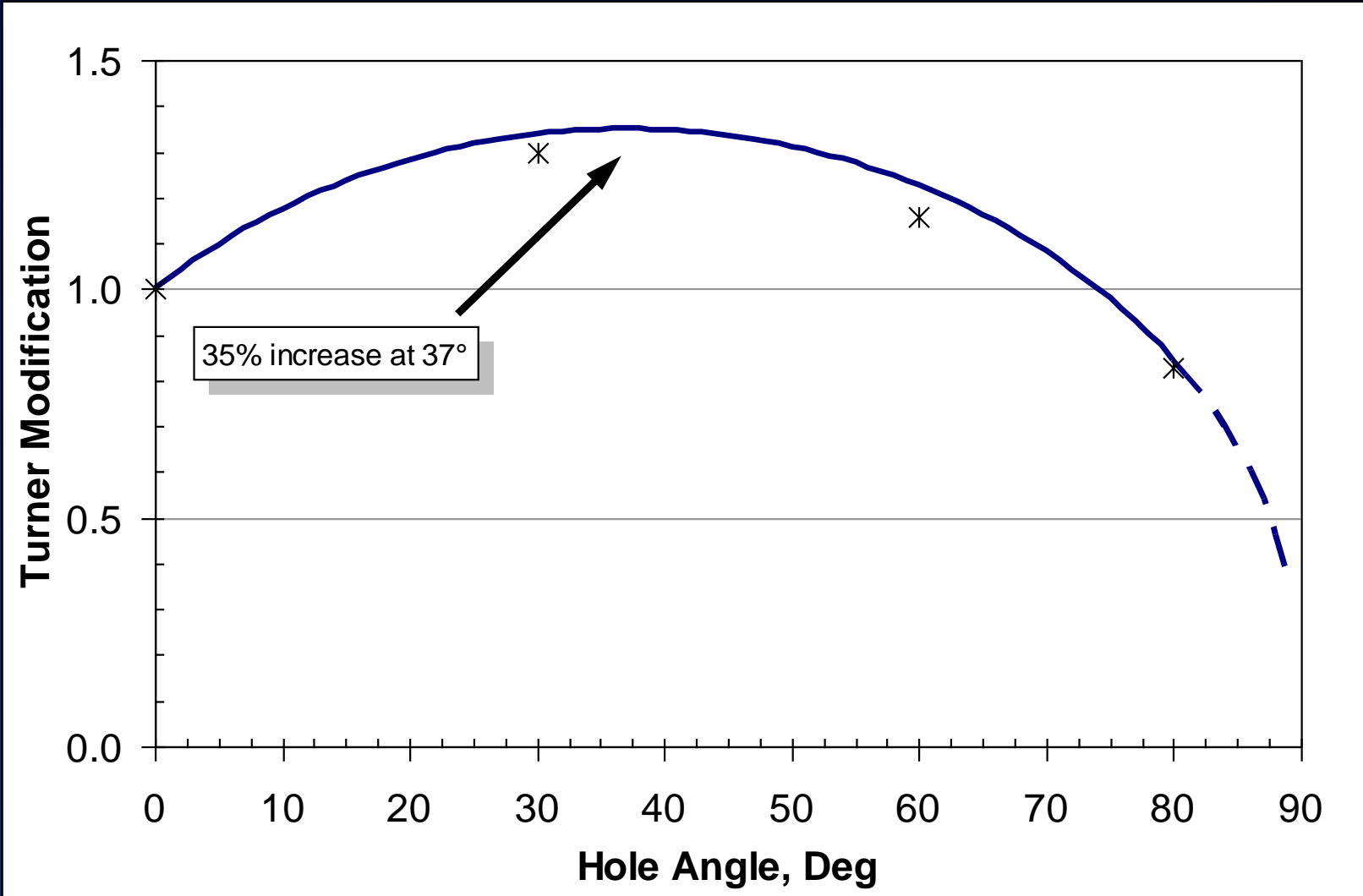
σ = surface tension, dynes/cm

N_{we} = Weber Number (use 60 for original Turner)

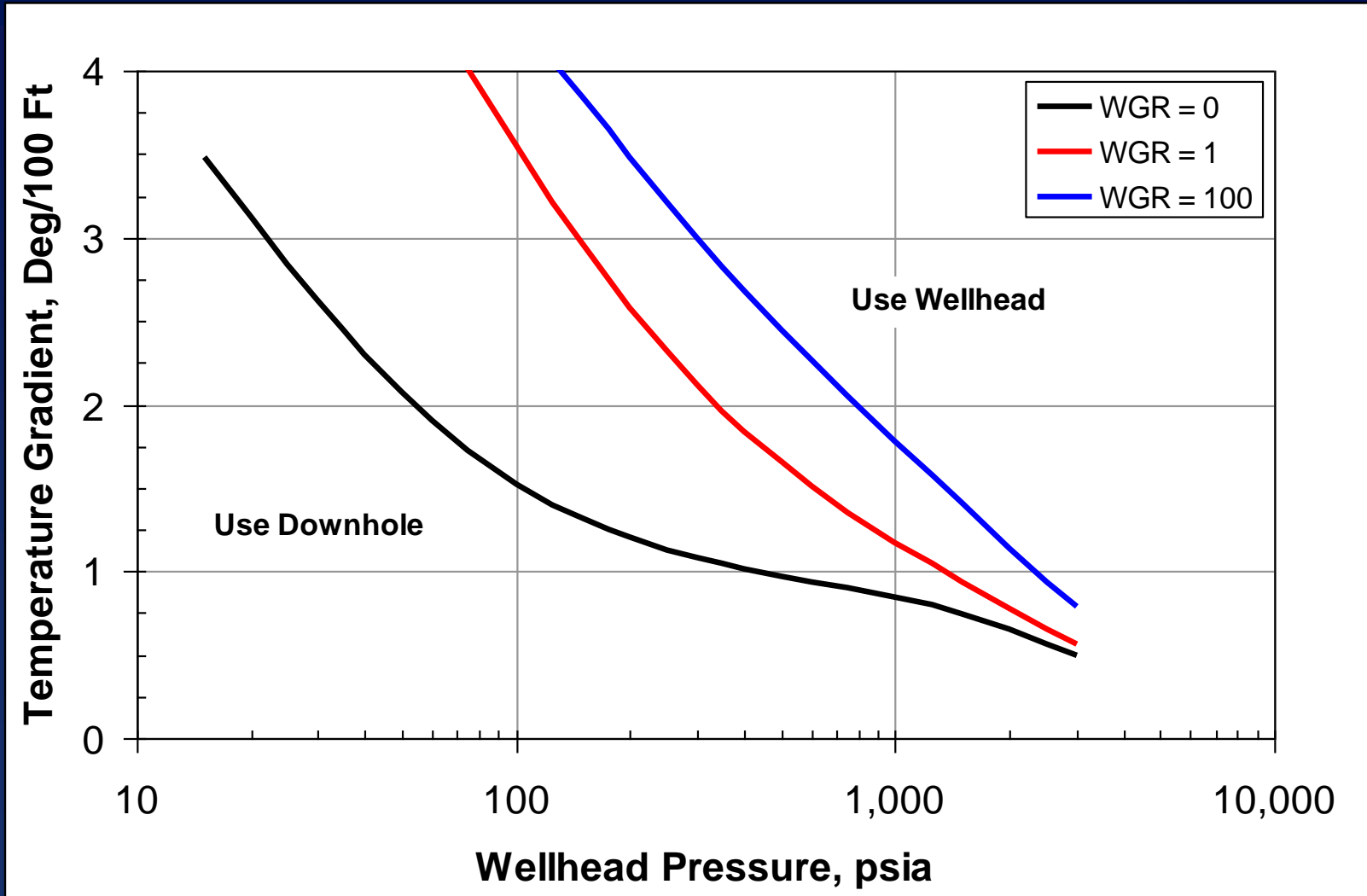
θ = hole angle (Deg from vertical)

v_c = critical velocity of liquid droplet, ft/sec

Well Angle Modification to Turner



Evaluation Point

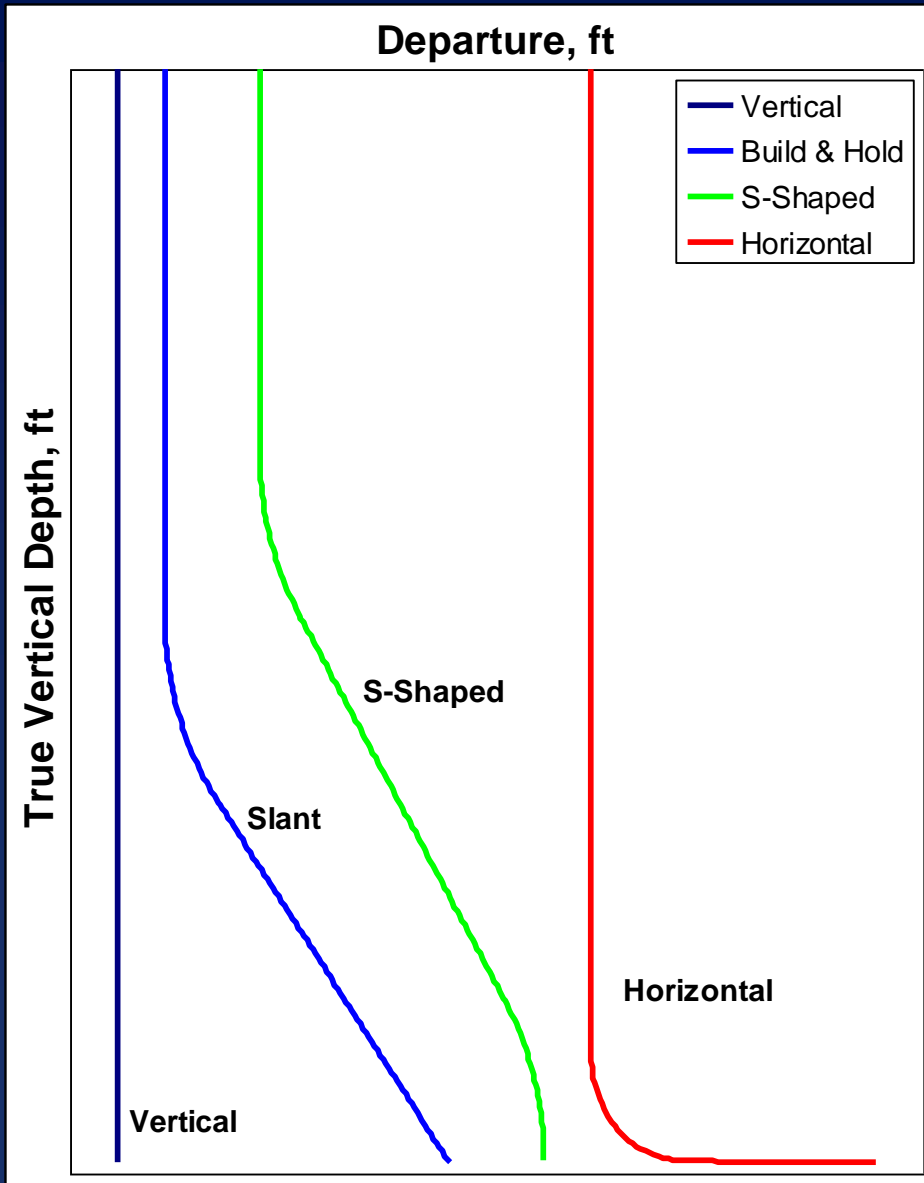


Dtbg = 2.441 in

$\gamma_g = 0.65$

SPE 120625

Assorted Well Profiles

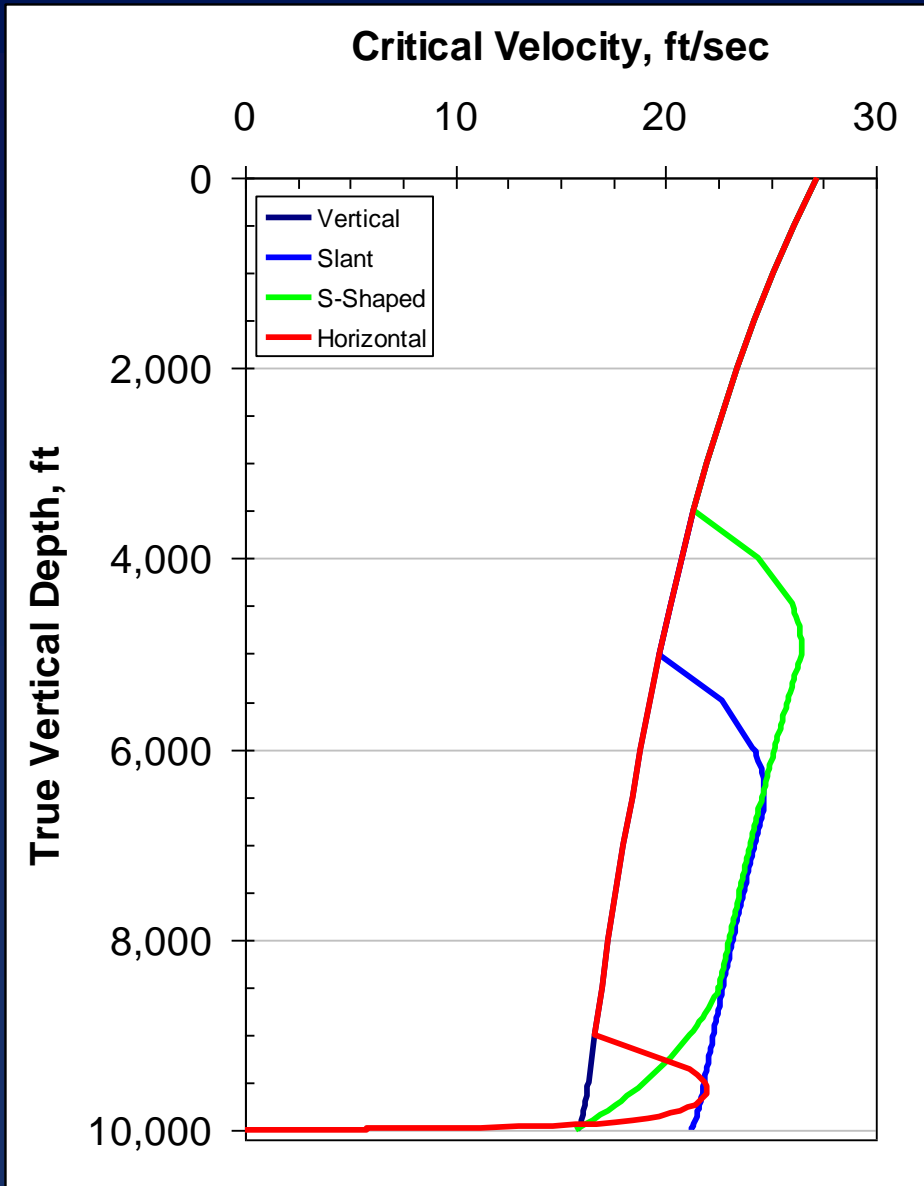


Complex Profiles

- Vertical
- Build & Hold (Slant)
- S-Shaped
- Horizontal

- Complexity increases velocity or rate to unload well

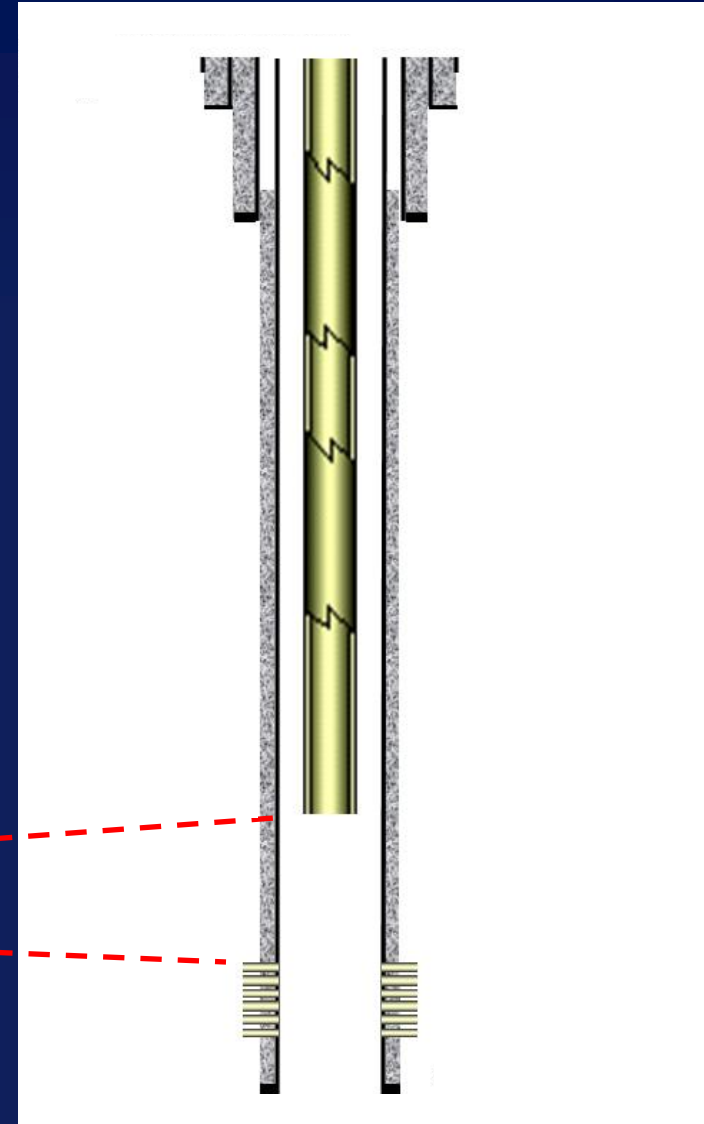
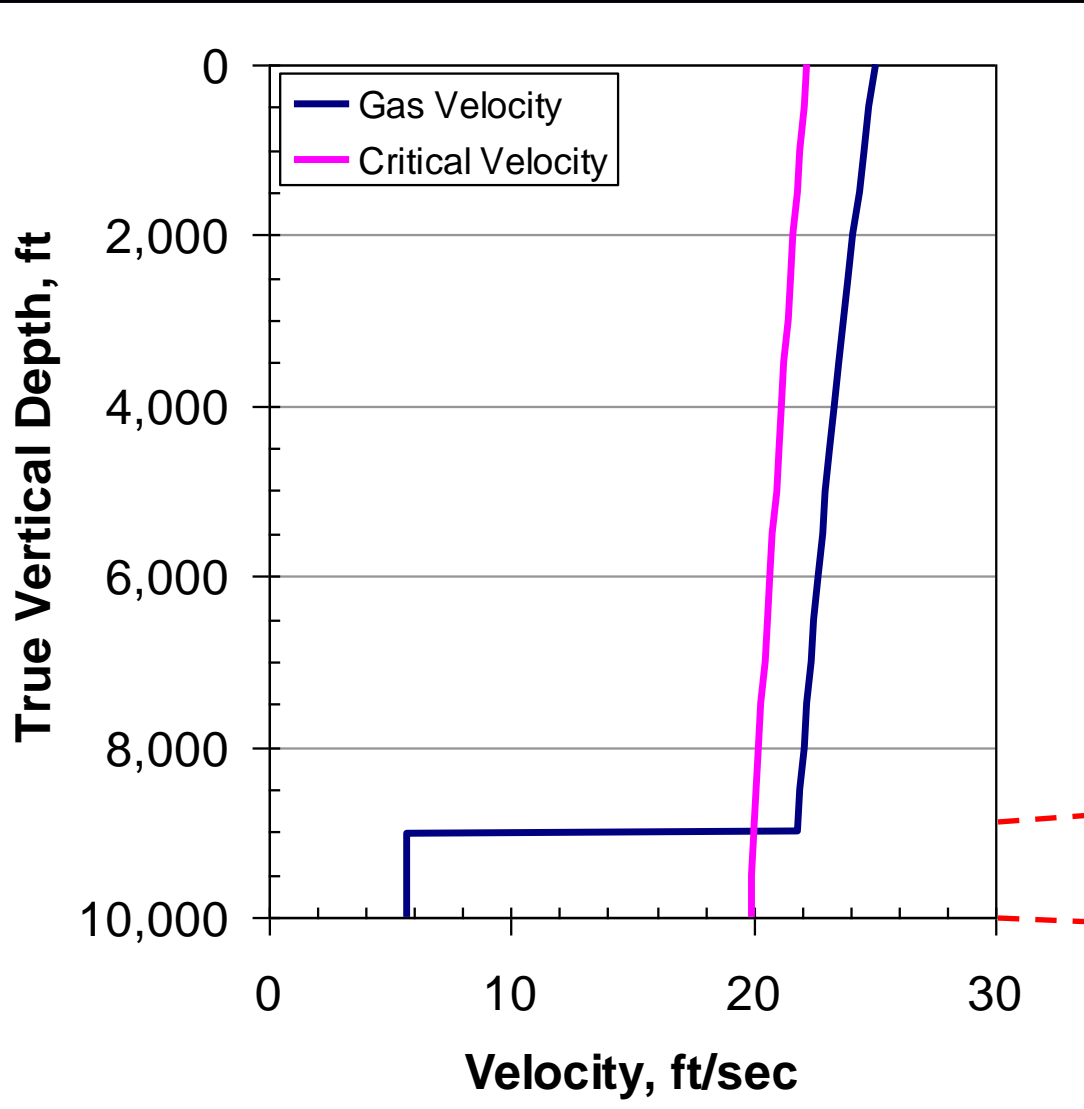
Example Critical Velocity Profiles



- Effects on critical velocity
 - Pressure
 - Temperature
 - PVT
 - Gas gravity
 - Water salinity
 - Hole Angle

Vertical Well Case

(Variable Tubing Size)



Liquid Loading

Bottom of Vertical Well

Casing-Tubing Flow

Unload Velocity 53 ft/sec

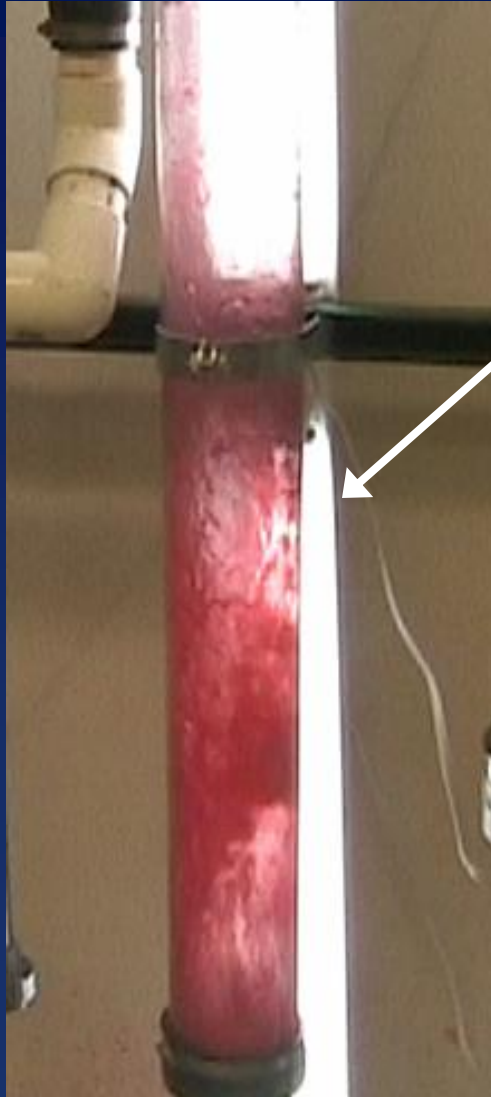
Flow Velocity

2-in tubing - 53 ft/sec

4-in Casing - 14 ft/sec

Liquid Loading

Bottom of Vertical Well

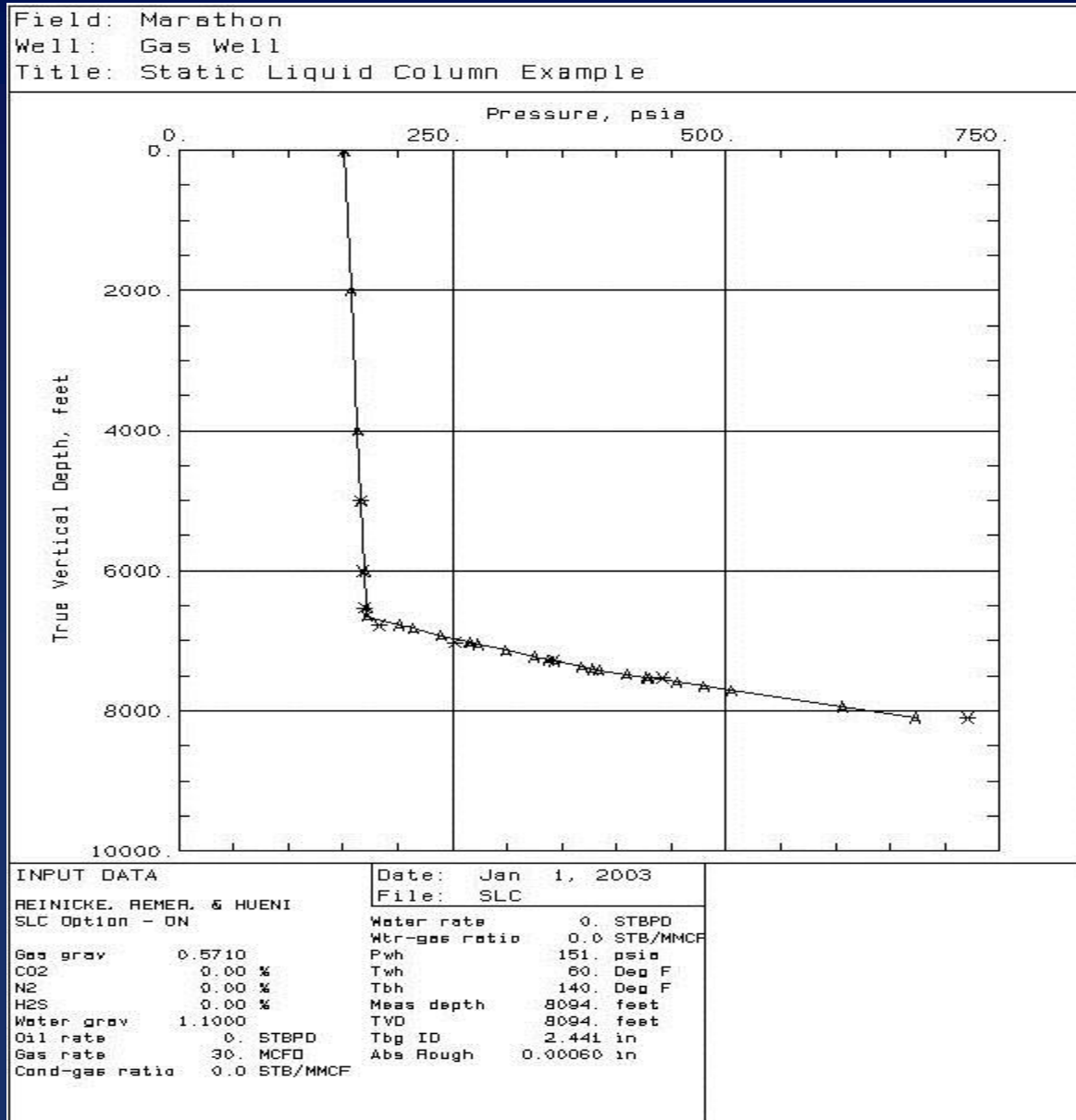


Gas-cut
Liquid

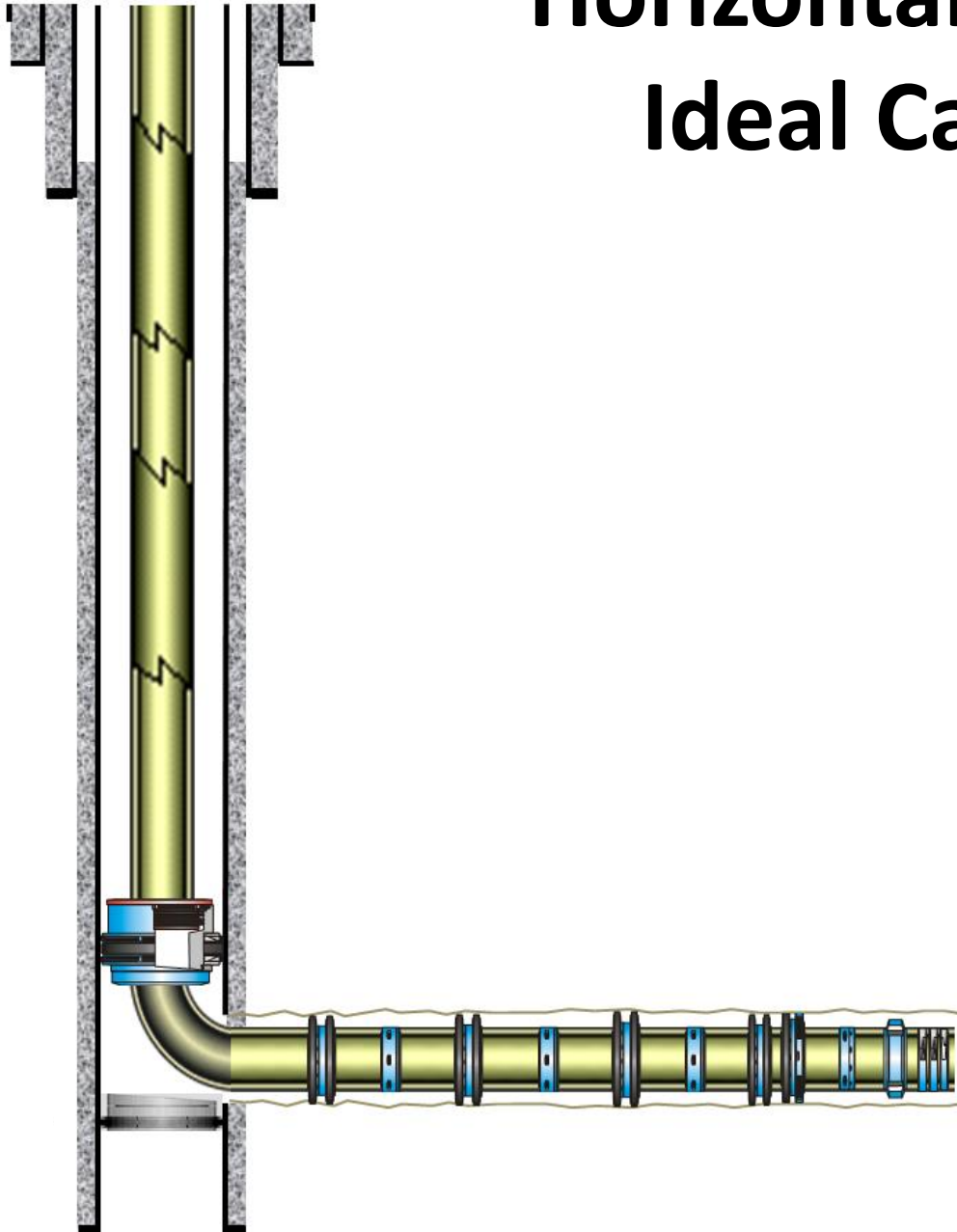
Droplets
variable
size
distribution



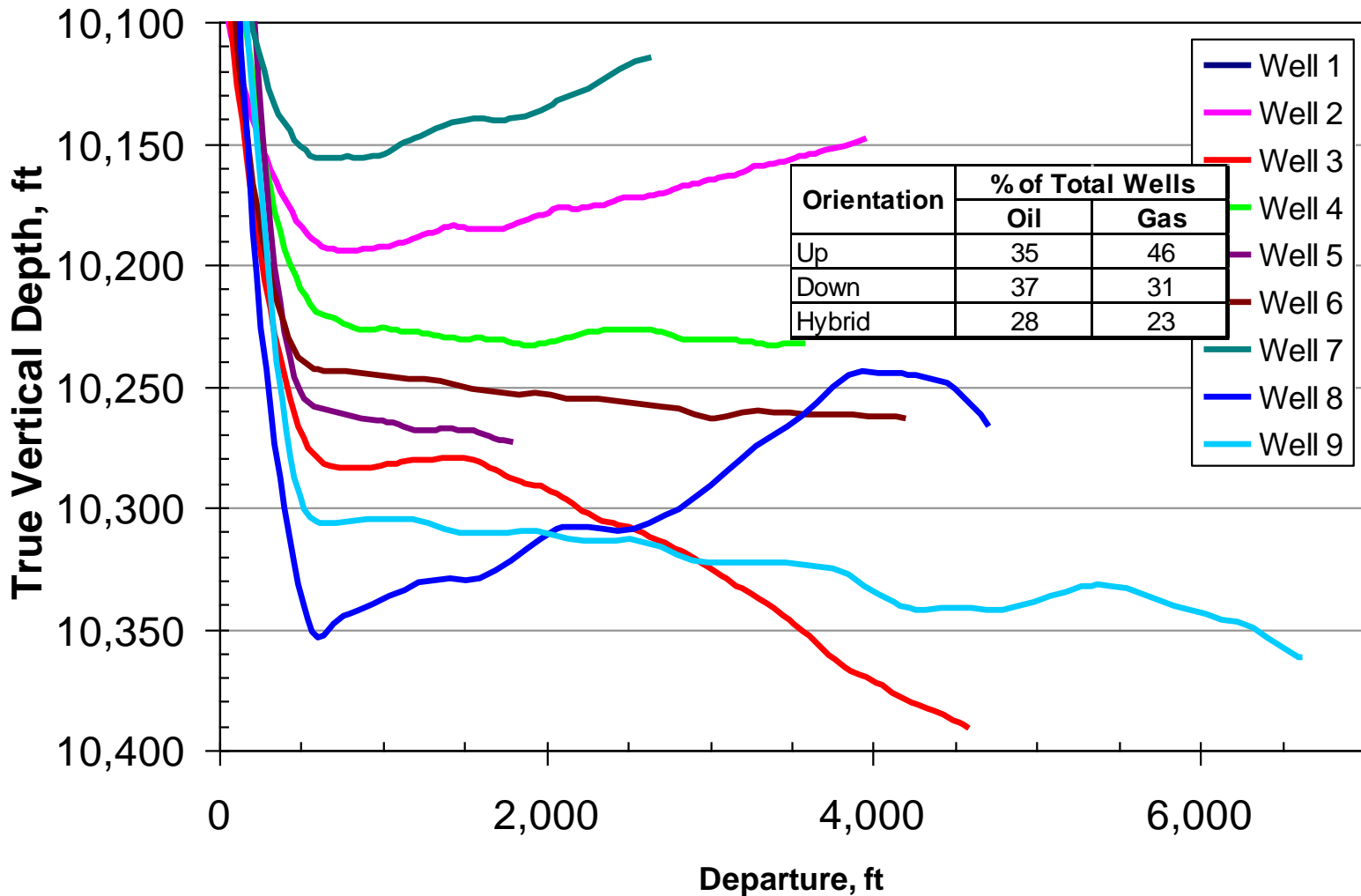
Static Liquid Column Pressure Profile



Horizontal Well Ideal Case



Complex Horizontal Well Profiles

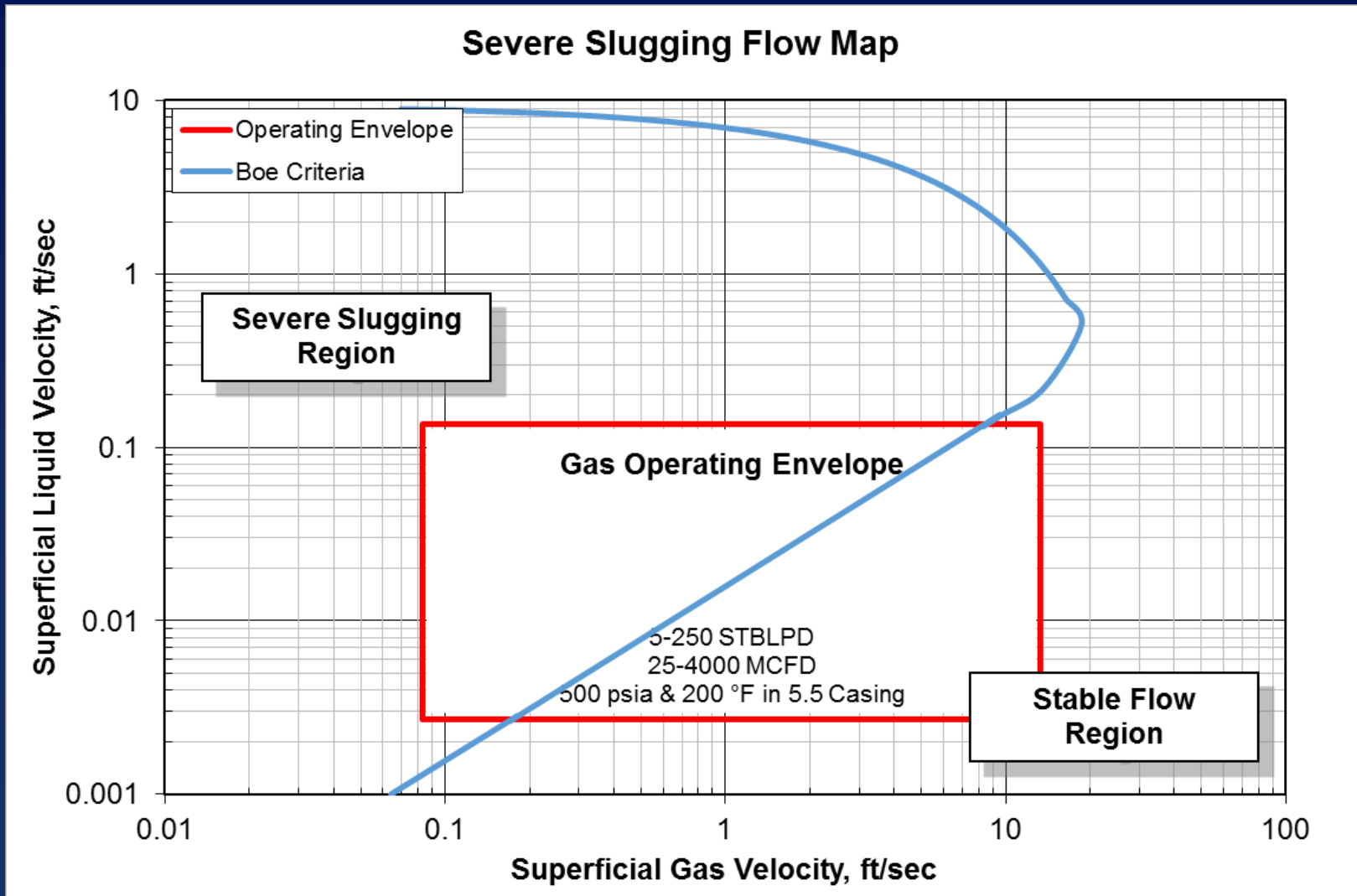


Horizontal Well Profiles

Fayetteville

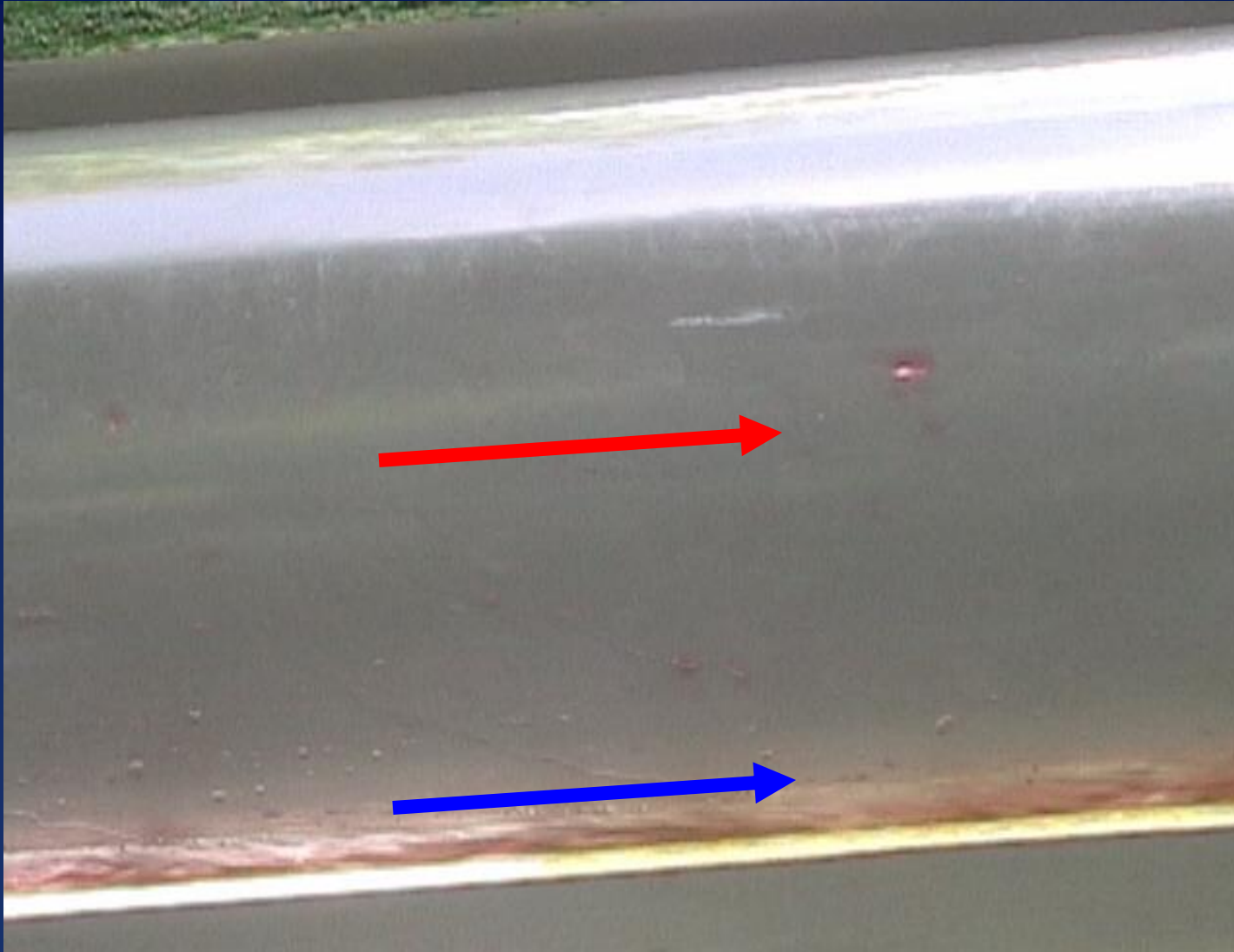
Horizontal Well Geometry

Severe Slugging



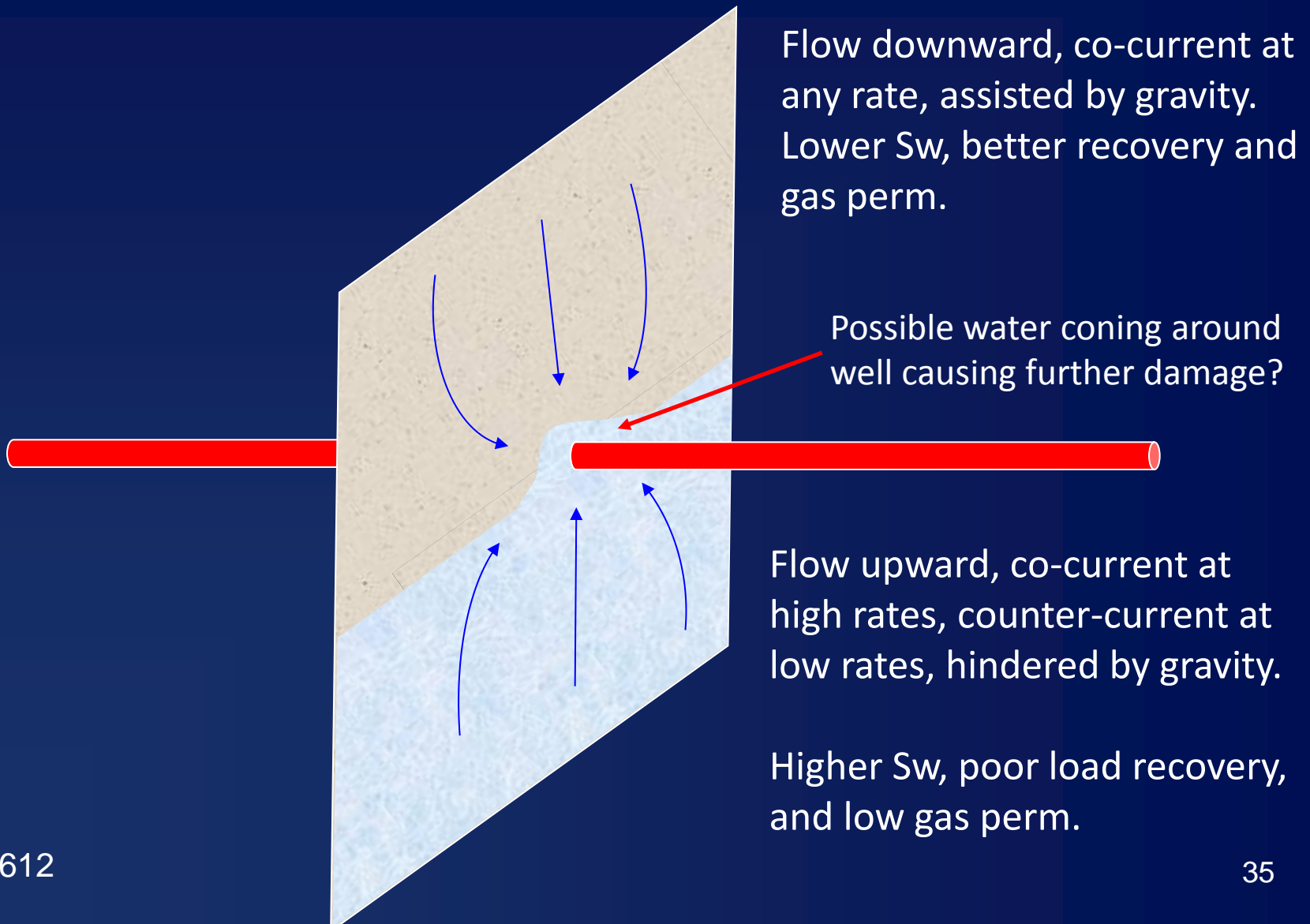
Liquid Loading at 86° from Vertical

4-in Pipe



Stratified
flow
pattern

Cleanup and Load Recovery in Vertical Fractures is Affected by Gravity, Viscous, and Capillary Forces



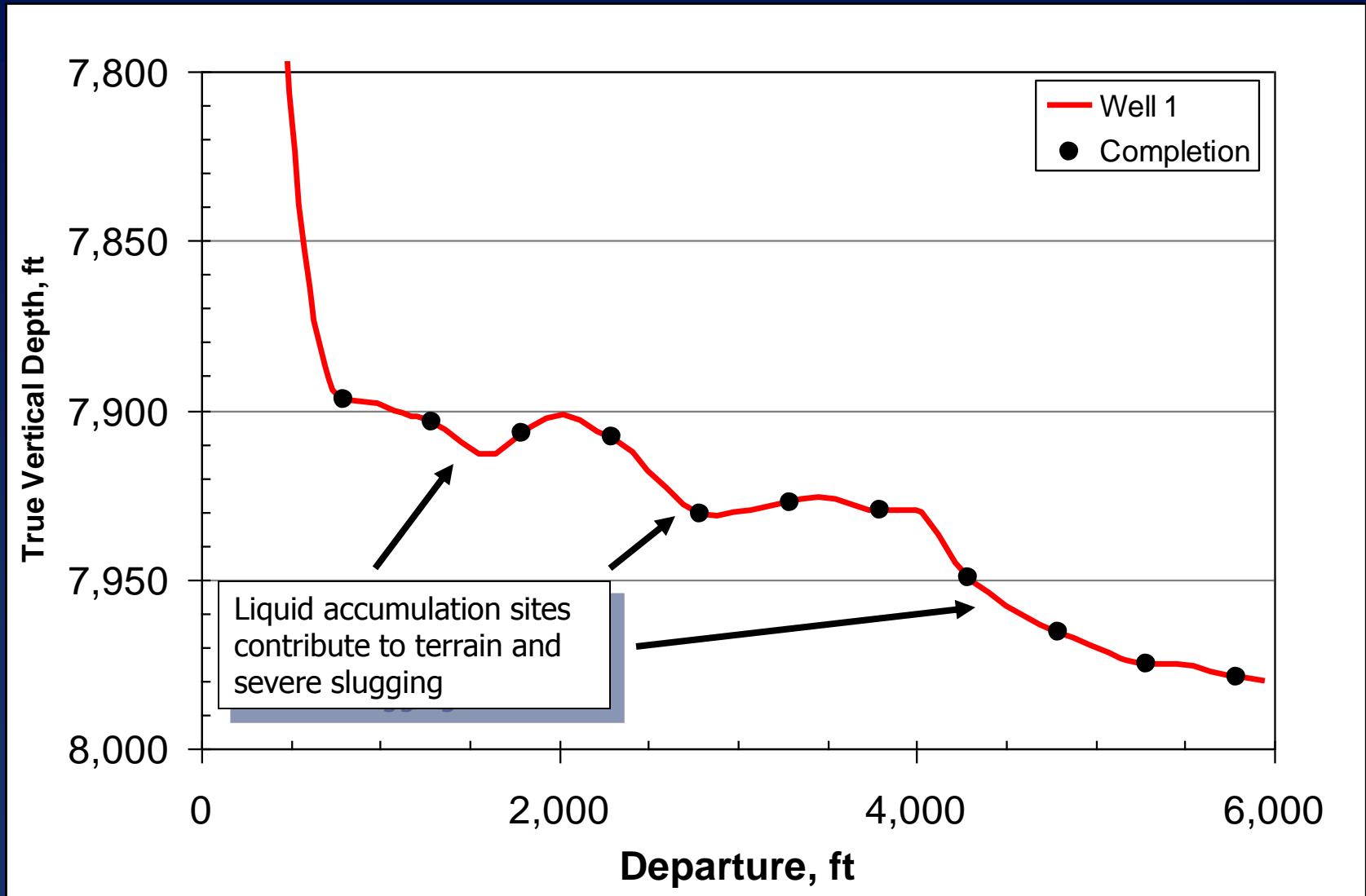
Flow downward, co-current at any rate, assisted by gravity. Lower S_w , better recovery and gas perm.

Possible water coning around well causing further damage?

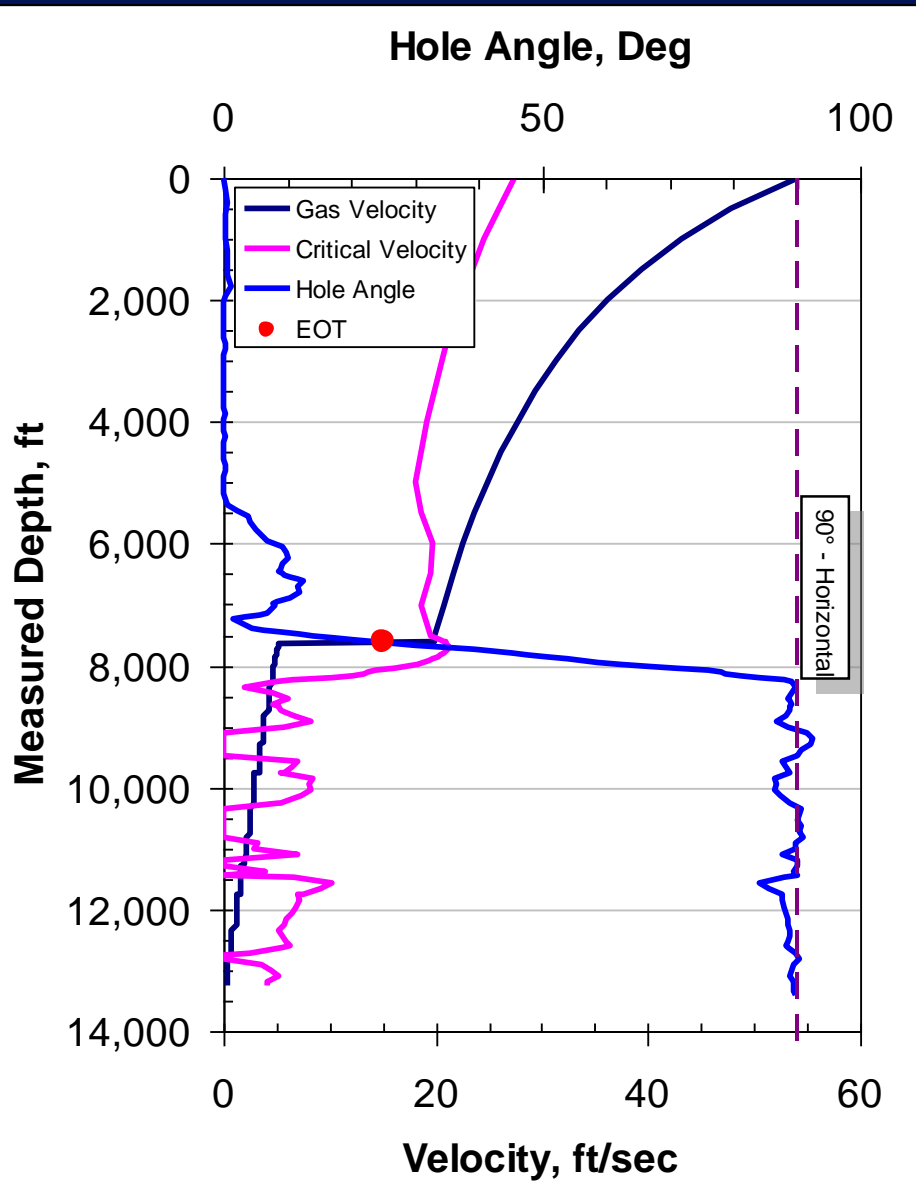
Flow upward, co-current at high rates, counter-current at low rates, hindered by gravity.

Higher S_w , poor load recovery, and low gas perm.

Example Horizontal Well

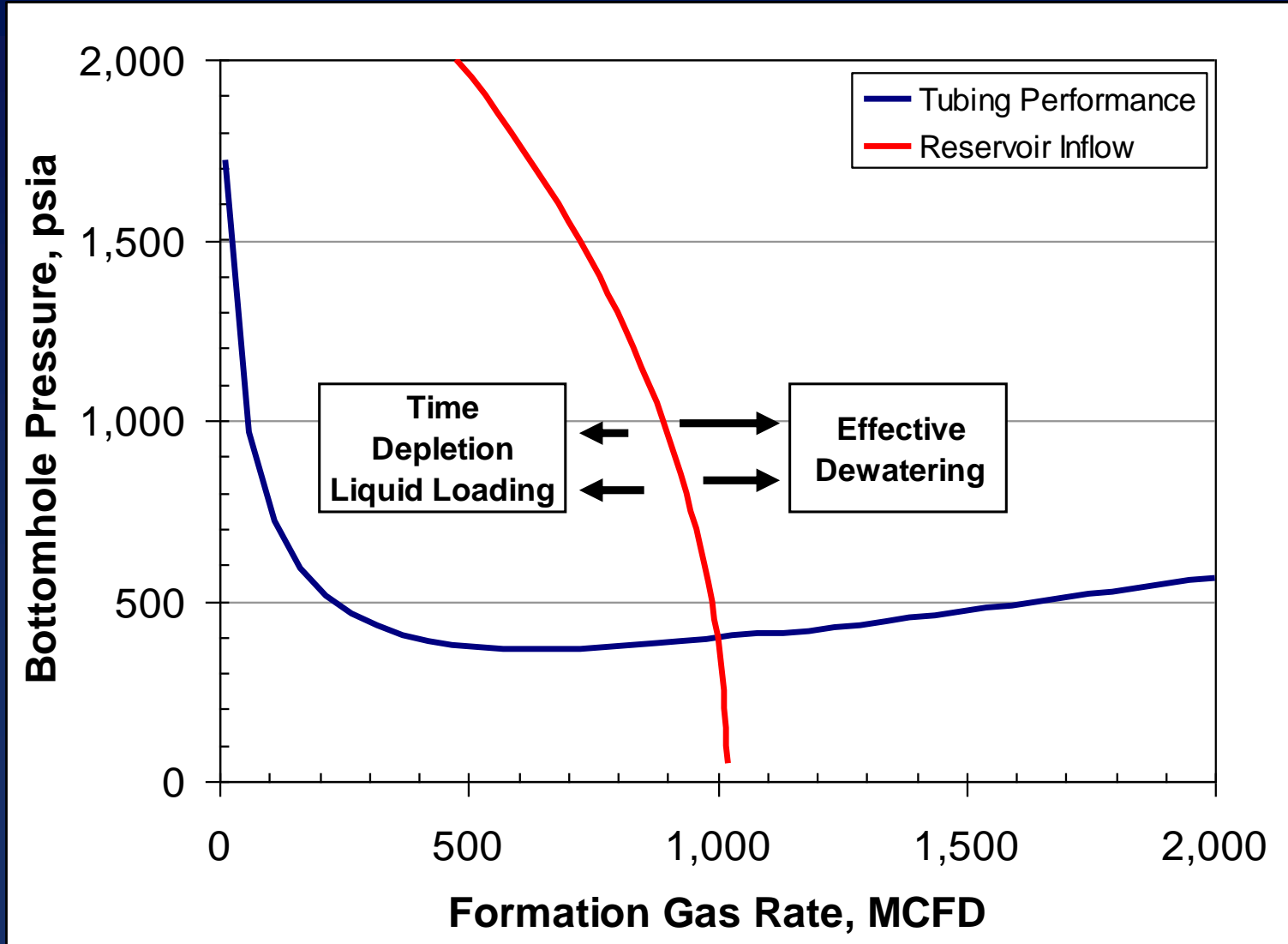


Example Horizontal Well

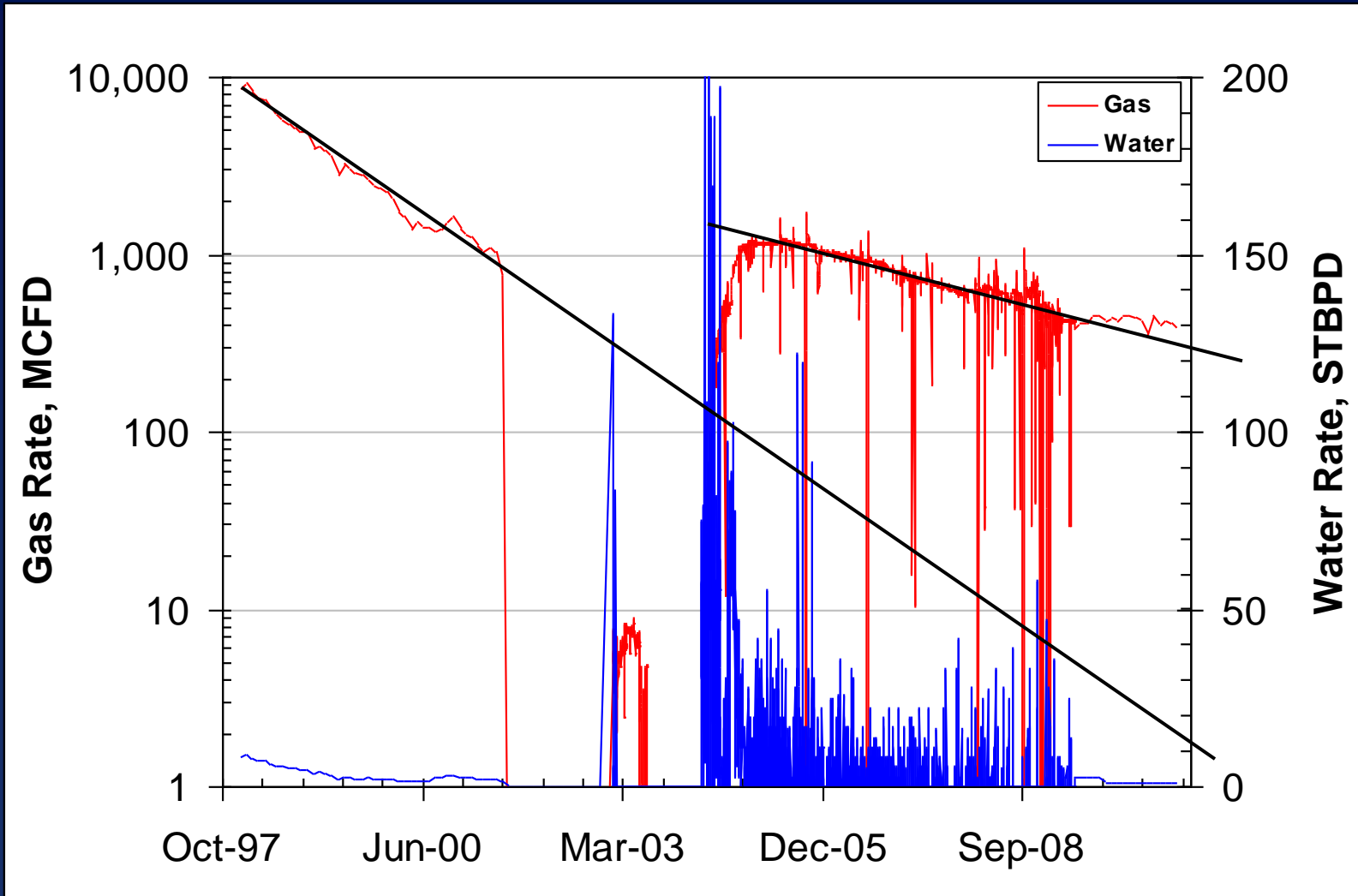


- Velocity profile
- Gas velocity
 - Comparison with critical velocity
- EOT at 25°
 - Shallow
 - Slugging in curve
 - Slugging in horizontal

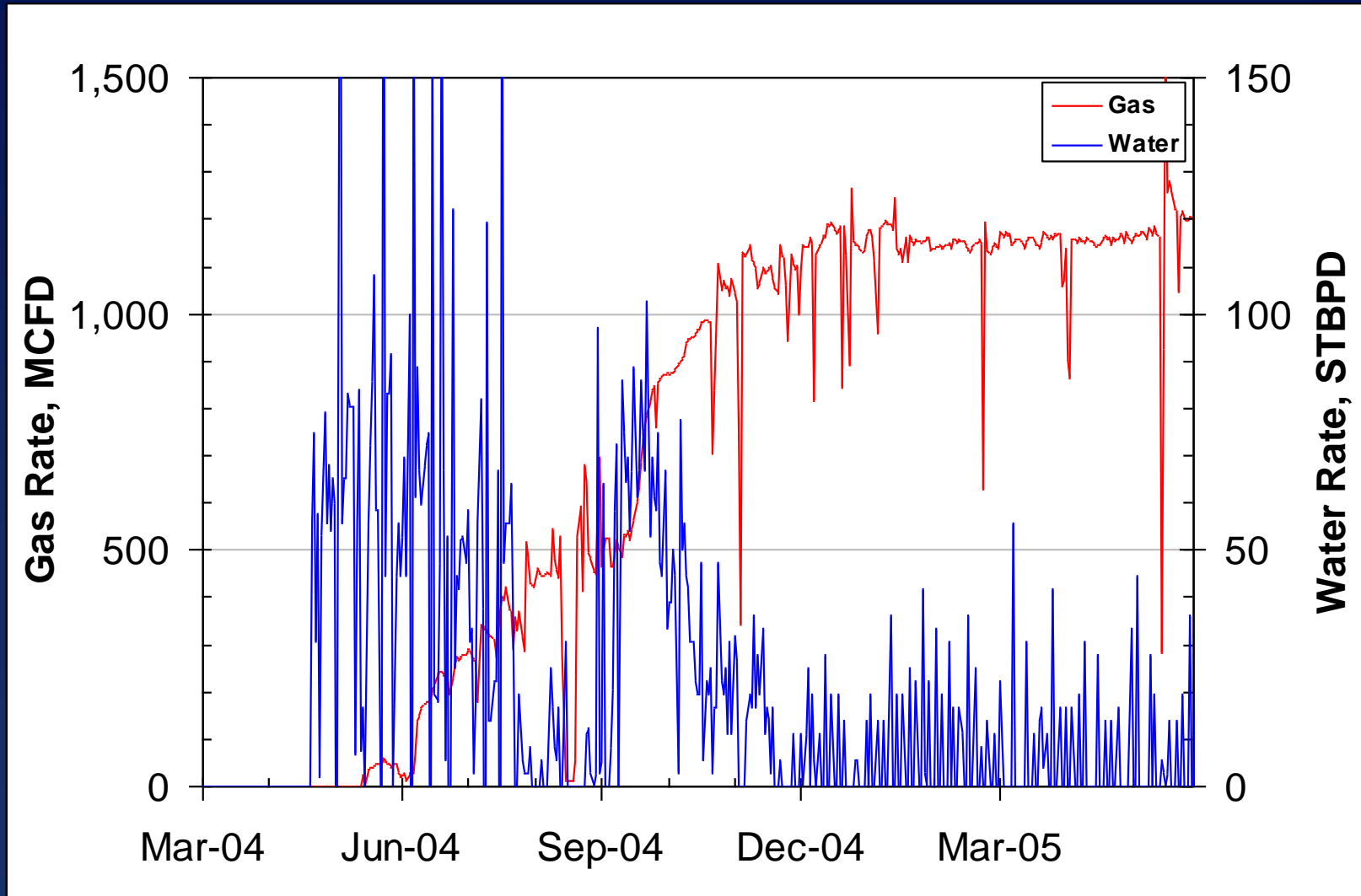
Factors Affecting Rate-Time Decline



Example of Successful Deliquification Program



Example of Successful Deliquification Program



Possible Solutions

- Velocity management
- Compression
- Foamers
- Artificial lift

Observations

- Complex Geometries require Higher Critical Velocity
- Proper Liquids Management offers significant benefit
- Liquids Management restores / maintains well productivity
- Liquids Management requires constant attention
- Determine Critical Velocity / Rate thru-out well
- Nodal Analysis offers insight to Long Term Performance

Questions?



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